



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Feb-12

647.1305
Job Sheet 169444



Part No: 647.1305

Job Qty: 1 ea

Part Name: EC145 Cable Cutter System Removable Provisions U Channel Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/11/17

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Metro Aviation Inc (CMETR01)

PO Box 7008 Shreveport, LA, 71137 USA ph:(318) 222-5529 fx:(318) 698-5205.

Note: URF17-782 DWG REV D IPP REV:A NEW ISSUE 13.07.16 JLM VERIFIED BY:DD IPP REV:B 14.07.31 AS
PER ECN C2 DD VERF:JLM IPP REV:C 15.07.09 AS PER REV D DD VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup hrs	Run Hrs	Workcenter / Supplier		
90	Start up Operation	1 Ea	1/19/18	1/19/18	0.00	0.00	Start Up Stores/Pkg-2	<i>Substitutes</i>	<i>Stop-off</i>
110	Packaging	1 pcs	1/19/18	1/19/18	0.00	0.00	Packaging1-1		<i>FEB 05 2018</i>
120	QC	1 pcs	1/19/18	1/19/18	0.00	0.00	QC4		<i>7.1.0</i>
125	DC	1 pcs	1/19/18	1/19/18	0.00	0.00	DC		<i>7.1.0</i>
130	Packaging	1 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3-1		<i>7.1.0</i>
140	QC21-SA	1 Ea	1/19/18	1/19/18	0.00	0.00	QC21	<i>21</i>	<i>JAN 29 2018</i>

Part Op 125 - Photocopy bluefile & type labels per PPP 647.1305

Descriptions: 130 - Identify and pack for shipping as per PPP 647.1305 EXPIRY DATE OF: RTV Loctite 598:

MAGNOBOND 6398 PART 1: MAGNOBOND 6398 PART 2: SEALANT PR-

1425: ***INDICATE ON BOX EXPIRY DATE OF RTV, MAGNOBOND PART1, MAGNOBOND PART2
AND SEALANT PR-1425 ***

140 - *** Enter exp. date in lot maintenance for RTV loctite 598, MAGNOBOND PART1, MAGNOBOND PART2 AND
SEALANT PR-1425***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	-600.0990 5033721	1	38	0	0
	-600.0991 5033720	1	40	0	0
	-600.1012 5033716	1	18	0	0
	-601.2045 5033715	1	34	0	0
	-601.2375 5033706	3	118	0	0
	-601.2999 5033703	3	19	0	0
	-647.0112 5033692	8	177	0	0
	-647.1402 5033688	1	1	0	0
	-647.1403 5033685	1	3	0	0
	-647.1601 5033685	1	6	0	0
	-647.1610 5033682-3	1	3	0	0
	-647.1702 5033683	2	3	0	0
	-647.2010 5033676	2	46	0	0
	-647.2011 5033672	2	8	0	0
	-647.2113 5033675	1	6	0	0
	91292A080	4	10	0	0
	93475A270	8	19	0	0
	93625A300	4	10	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
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Start up Operation 02/05/18 Job No: 169444

Change No: _____

Operation: _____

Revision: _____

Original Serial #: S038968

PART NO: 647.1305

Compatible EC145 Cable Cutter System Removable Provisions U Channel

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	
Design ☐	Operator ☐	Bending ☐	
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wa ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐	Countersink ☐	
Misidentified ☐	Past Due ☐	Cut Too Short ☐	
		Instructions Incomplete/Unclear ☐	
		Drill Holes ☐	
		Mislabeled ☐	
		Fit/Function ☐	
		Misaligned/off center ☐	
		Misread ☐	
		Turning Sequence ☐	
OTHER :			

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 CANADA
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 www.dartaerospace.com



DART
 AEROSPACE
S038968

-AN3-11A	50 3 3618	12	381	0	0
-AN3-15A	50 3 3609	5	55	0	0
-AN3C10A	50 3 3606	2	36	0	0
-AN525-10R12	50 3 3604	4	116	0	0
LN9025-0820K	50 3 3605	8	34	0	0
LN9037-08018	50 3 3589	8	22	0	0
MS21042-08	50 3 3602	4	0	0	0
MS21042-3	50 3 3601	19	39	0	0
MS21042L4	50 3 3600	4	4,468	0	0
MS27039-1-14	50 3 3597	4	558	0	0
NAS1149F0332P	50 3 3595	42	2,073	0	0
NAS1149F0432P	50 3 3594	8	489	0	0
NAS1149FN832P	50 3 3591	8	3,651	0	0
NAS6604-66	50 3 3589	4	38	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : ☐					



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Master Unit 000489

Containers on Master Unit 000489				
Serial No	Part No	Customer Part No	Status	Quantity
S033721	600.0990	600.0990	Allocated	1
S033720	600.0991	600.0991	Allocated	1
S033716	600.1012		Allocated	1
S033715	601.2045	601.2045	Allocated	1
S033706	601.2375		Allocated	3
S033703	601.2999		Allocated	3
S033692	647.0112	647.0112	Allocated	8
S033688	647.1402		Allocated	1
F162366	647.1403		Allocated	1
S033685	647.1601		Allocated	1
F125082-3	647.1610		Allocated	1
S038893	647.1702		Allocated	2
S033676	647.2010		Allocated	2
S038892	647.2011		Allocated	2
S033675	647.2113		Allocated	1
S038900	91292A080		Allocated	4
S038898	93475A270		Allocated	8
S038897	93625A300		Allocated	4
S033618	AN3-11A		Allocated	12
S033609	AN3-15A		Allocated	5
S033606	AN3C10A		Allocated	2
S033604	AN525-10R12		Allocated	4
S030156	LN9025-0820K		Allocated	8
S038889	LN9037-08018		Allocated	8
S033601	MS21042-3	MS21042-3	Allocated	19
S033602	MS21042L08		Allocated	4
S033600	MS21042L4	MS21042L4	Allocated	4
S033597	MS27039-1-14		Allocated	4
S033595	NAS1149F0332P		Allocated	42
S033594	NAS1149F0432P		Allocated	8
S033591	NAS1149FN832P		Allocated	8
S033589	NAS6604-66		Allocated	4

24p.06/2018
24p.03/2018
24p.06/2019